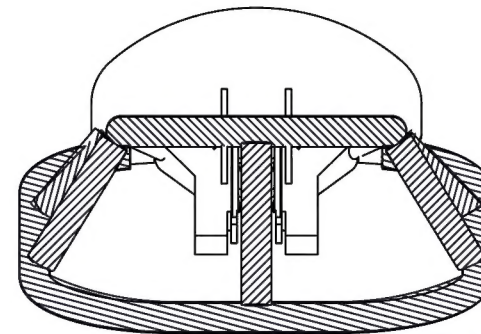
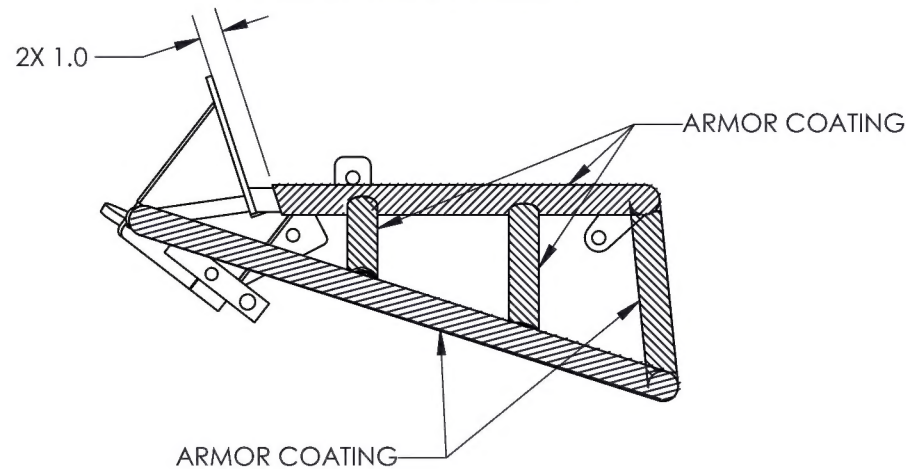
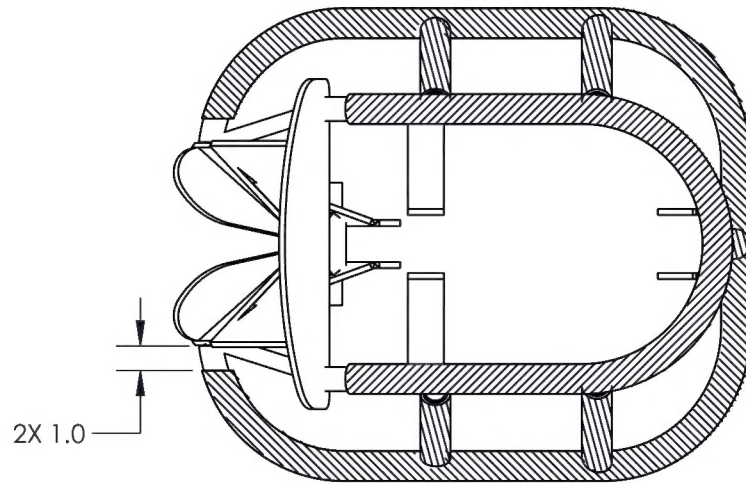



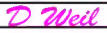
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



1. MASK FUNNEL AND BRACKETS BEFORE ARMOR COATING

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description
			20NR-88	1	DOUBLE RING CAGE

 RED BARN MACHINE	
TITLE DOUBLE RING CAGE RUBBERIZED	
DWG NO. 20NR-88R	REV
MAT'L	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	APPROVED 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT FINISH ARMOR COATING SPEC
SCALE 1:8	DATE 8/14/2013
SHEET 1 OF 1	